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SUBMITTAL PREPARED BY	
APPROVED BY	
DATE	



Submittal Form DADVPC Vision Panel Insulated Access Doors - Cam Only

DESCRIPTION

Periodic inspection and testing of fire and smoke dampers and detectors in ductwork is a standard safety procedure. Easy access to these devices as well as providing a means of removing dust accumulation can be provided by the installation of Vision Panel Cam Only Access Doors from Duro Dyne. These doors incorporate an integral frame which readily fastens to the duct work.

RELATED NFPA 90A & 90B STANDARDS

2-1.4 Duct Access and Inspection Provisions.

- **2-1.4.1** A service opening or telescoping or removable duct section shall be provided in ducts adjacent to each fire door, fire damper, smoke damper and smoke detector. The opening shall be large enough to permit maintenance and resetting of the device.
- **2-1.4.1** Service openings, telescoping or removable duct sections shall be identified with letters no less than 1/2 in. (1.27 cm) in height to indicate the location of the fire protection device(s) within.
- **2-1.4.3** Horizontal ducts and plenums shall be provided with service openings (see 2-1.4.1) to facilitate cleaning the duct of accumulations of dust and combustible materials. Service openings shall be placed at approximately 20 ft. (6.1-m) intervals along the duct and at the base of each vertical riser.

Exception No. 1: Removable air outlet or air inlet devices of adequate size may be accepted in lieu of service openings.

Exception No. 2: Service openings may be omitted in supply ducts when the supply air has previously passed through air filters or water spray.

Exception No. 3: Service openings are not required when all the following conditions prevail:

- (a) The occupancy does not produce combustible material such as dust, lint, greasy vapors, etc. Such occupancies include banks, office buildings, churches, hotels, and health care facilities (but not kitchens, service rooms, and manufacturing portions of such facilities).
- **(b)** The air inlets are at least 7 ft. (2.13m) above the floor or are protected by corrosion-resistant metal screens of at least 14 mes, installed at the inlets so that they will not draw papers, refuse, cigarettes or other combustible solids into the return air duct.
- (c) The minimum design velocity in the return duct from the particular occupancy is 1,000 ft/min. (508m/sec.).

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SUGGESTED SPECIFICATIONS

Service openings shall be provided in ducts adjacent to each fire door, fire damper, smoke damper and smoke detector. Horizontal ducts and plenums shall be provided with service openings to facilitate cleaning the duct of ac-

cumulations of dust and combustible materials. Service openings shall be placed at approximately 20 foot intervals along the duct and at the base of each vertical riser. Service openings shall be sized ______x ____and shall incorporate access doors coded ______as manufactured by Duro Dyne Corporation.

CONSTRUCTION

Door Frame: 24 ga. galvanized steel. Conforms to ASTMA 653. **Door Face:** 24 ga. galvanized steel. Conforms to ASTMA 653.

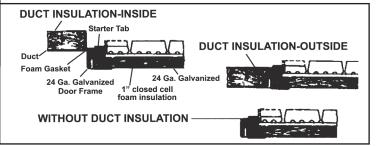
Insulation: 1" closed cell elastomeric foam - R value 4.2

Seals: Door to Frame/Frame to Door-Neoprene gasket. Conforms to ASTM-D 1056-68. Temperature range -20°F to 225°F .26 K Factor. **Latches:** Doors over 12" square will have an additional set of cam locks. Latches constructed of zinc plated cold rolled steel. Steel conforms to ASTMA-A-366. Plating conforms to ASTMA-164-55.

Hinge: Continuous Aluminum Piano Hinge. **Vision Panel:** .125 Plexiglass Vision Panel.

Code	Cut hole in duct	Vision Panel Size
DADVPC6x6	5-1/8" x 5-1/8"	3"x 3"
DADVPC8x8	7-1/8" x 7-1/8"	3"x 3"
DADVPC10x10	9-1/8" x 9-1/8"	3"x 3"
DADVPC12x12	11-1/8" x 11-1/8"	6" x 6"
DADVPC14x14	13-1/8" x 13-1/8"	6" x 6"
DADVPC16x16	15-1/8" x 15-1/8"	6" x 6"
DADVPC18x18	17-1/8" x 17-1/8"	6"x 6"
DADVPC20x20	19-1/8" x 19-1/8"	6" x 6"
DADVPC24x24	23-1/8" x 23-1/8"	6" x 6"
	DADVPC6x6 DADVPC8x8 DADVPC10x10 DADVPC12x12 DADVPC14x14 DADVPC16x16 DADVPC18x18 DADVPC20x20	DADVPC6x6 5-1/8" x 5-1/8" DADVPC8x8 7-1/8" x 7-1/8" DADVPC10x10 9-1/8" x 9-1/8" DADVPC12x12 11-1/8" x 11-1/8" DADVPC14x14 13-1/8" x 13-1/8" DADVPC16x16 15-1/8" x 15-1/8" DADVPC18x18 17-1/8" x 17-1/8" DADVPC20x20 19-1/8" x 19-1/8"

Hinged also available, code DADVP. Stainless Steel (304SS) and Aluminum available upon request.



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